



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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648.4704

Job Sheet 210354



Part No: 648.4704

Job Qty: 1 pcs

Part Name: C45 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/20

Job Tracking No:

Due Date: 6/26/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-C45 Rev 4 (648.4704) IPP Rev A 18.04.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	6/26/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Instructions:

Exp Date:

Inspector:

Revision: 4

Serial No/

Batch: S282119

Job No: 210354

Part: 648.4704

Container No: S282119

DART

AEROSPACE

Dart Aerospace Ltd.

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Hawkesbury, ON K6A 1K7

CANADA

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Date: 06/09/20

DAS
34
9-89

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120	QC 4	1 pcs	6/26/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	69
					QC 4 - 46	9-89
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/26/20	0.00 0.00	QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	69
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					Packaging 3 - 37 - B4B	21
131	DC - 1 - B4B	1 pcs	6/26/20	0.00 0.00	DC - 1 - B4B	9-89 JUN 09 2020
					DC - 2 - B4B	DAS 21 JUN 09 2020
140	QC 21 - FG	1 pcs	6/26/20	0.00 0.00	QC 21 - FG - 21	21

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QC 21 - FG - 70

QC 21 - FG - 9

Part Op 100 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:_____)

131 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

016159

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5255284
600.1309-A	Label	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5136710
600.1312	Caution Sticker	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204230
AN4-23A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	F1234341
AN5-21A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5281027
C2-14-2	Label Rivets	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097730
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097715
C45-10-2	Lock Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5135379
C45-11-2	Locating Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5223326
C45-12-1	Lock Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5248549
C45-12-6	Retaining Ring	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097902
C45-13-1	Keeper Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5263429
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5278828
C45-13-5	Keeper Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5172439
C45-3-1	Radial Bearing	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097909
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5091768
C45-3-2-1	Snap Ring	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097898
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5210604
C45-3-5	Teflon Spacer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097745
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5210721
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5182358
C45-3-9	Lever Spring	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5190299
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5253649
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097731
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5201771
C45-7-2	Lock Bumper	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5208802
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5199513
MS21044N5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5192486
MS27039-4-08	Screw	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097687
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5201001-2
NAS1149F0563P	Washer (AN960-516)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5268663

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	188-FSCS-1032-5/8	4	109	0
	600.1309-A	1	26	0
	600.1312	1	14	0
	AN4-23A	2	590	0
	AN5-21A	4	26	0
	C2-14-2	2	56	0
	C45-10-1	1	143	0
	C45-10-2	1	8	0
	C45-11-2	2	21	0
	C45-12-1	2	35	0
	C45-12-6	2	54	0
	C45-13-1	2	46	0
	C45-13-2	2	53	0
	C45-13-5	1	70	0
	C45-3-1	2	74	0
	C45-3-12	1	33	0
	C45-3-2-1	2	82	0
	C45-3-4-1	4	52	0
	C45-3-5	2	26	0
	C45-3-8A	1	4	0
	C45-3-8B	1	31	0
	C45-3-9	1	87	0
	C45-4-1	2	26	0
	C45-5-1	1	30	0
	C45-7-1	1	12	0
	C45-7-2	2	23	0
	C45-8-4	1	21	0
	MS21044N5	4	51	0
	MS27039-4-08	1	172	0
	NAS1149F0463P	3	292	0
	NAS1149F0563P	8	169	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					